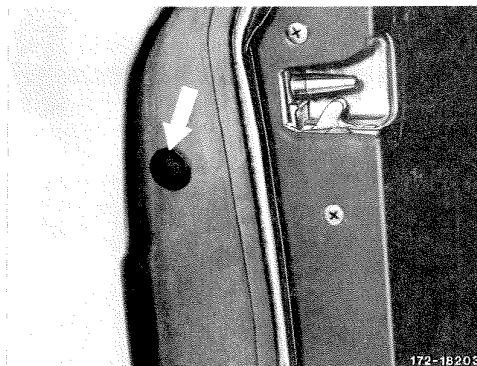


72-240 R and R front door outside handle

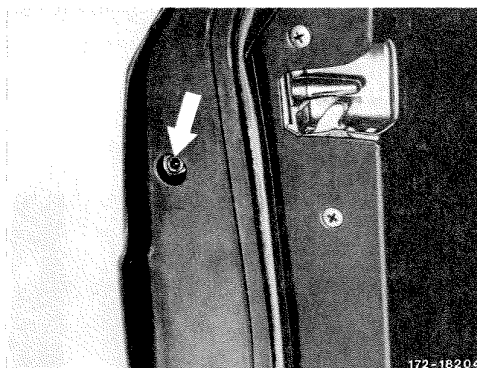
A. Sedan

Removal

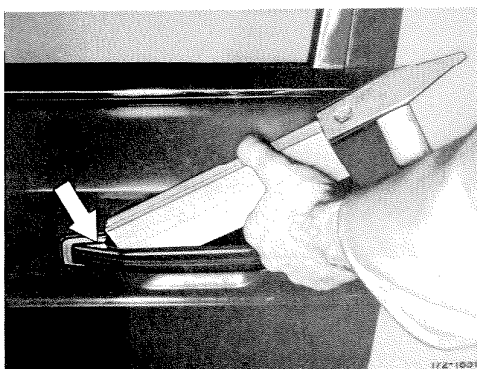
1 Push out closing cap.



2 Unscrew screw.



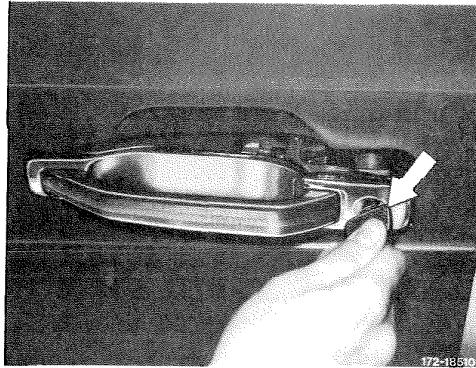
3 Knock door handle forward by a blow with ball of thumb or, if required, with a suitable piece of wood and a hammer.



72-240 R and R front door outside handle

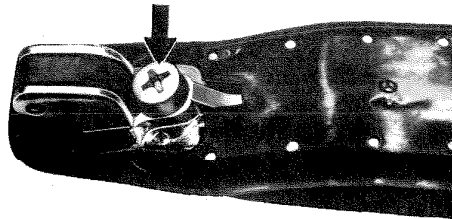
4 Insert ignition key into door lock, turn ignition key for approx. 50° to the rear and remove door handle.

Note: If the closing cylinder cannot be turned, removal of door handle requires unscrewing of door lock fastening screws and disconnection of pull rod for inside actuation and of safety linkage on lock. Then turn lock around pivot of door handle until door handle can be removed from turning nut in lock.



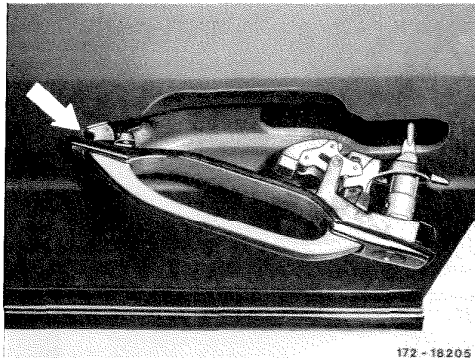
Installation

5 Turn front fastening screw into door handle approximately up to sheet thickness of outside door panel.



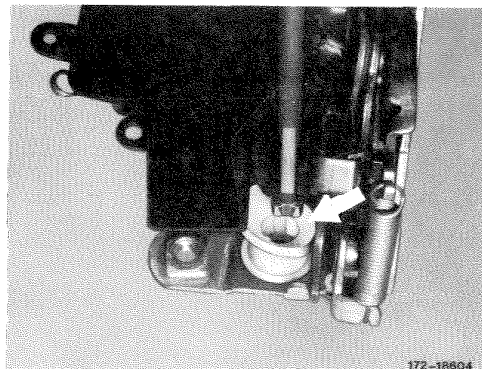
172-18605

6 Insert door handle at front fastening point.



172-18205

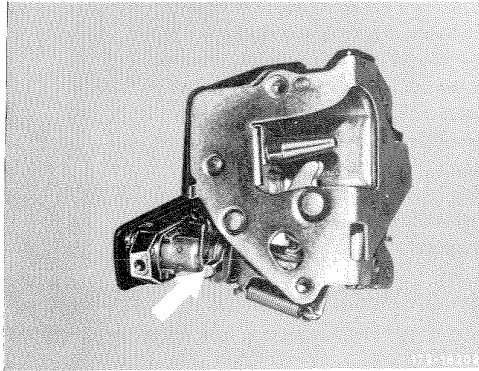
7 Insert door handle at the rear while turning key for approx. 50° to the rear and insert turning rod into turning nut on lock.



172-18604

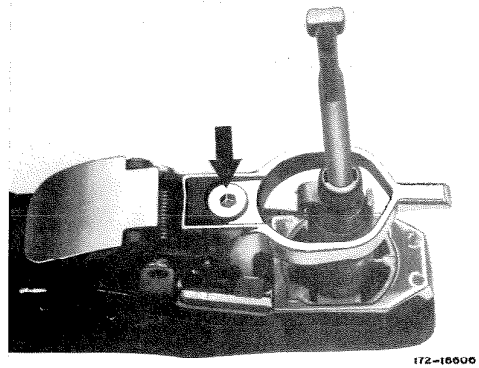
72-240 R and R front door outside handle

- 8 Push door handle to the rear while making sure that the drive pin enters into door lock.



Note: The clearance between drive bolt and counter-piece on door lock should amount to approx. 1 mm. Adjustments are made on hex. socket screw (arrow).

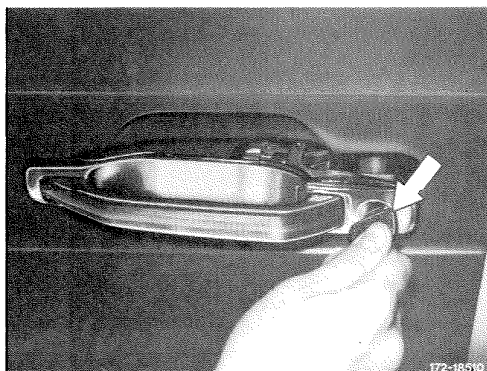
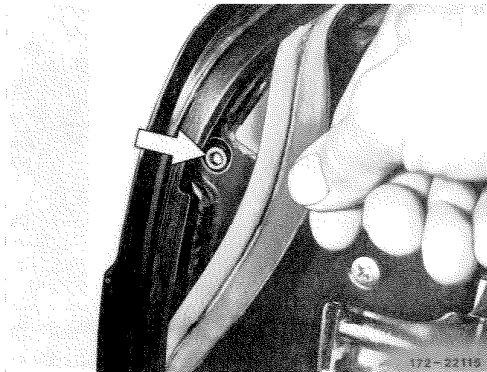
- 9 Tighten door handle and push-in lock washer.
- 10 Check function of lock with ignition key.



B. Coupe

Removal

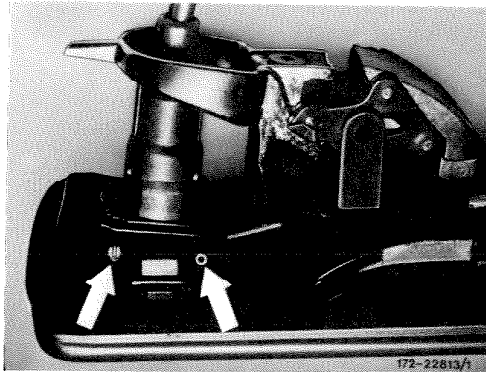
- 1 Pull off sealing frame in range of door handle and unscrew fastening screw underneath.
- 2 Knock door handle in forward direction by a blow with ball of thumb.
- 3 Insert ignition key into door lock, turn ignition key by approx. 50° to the rear and remove door handle.



Shown on sedan

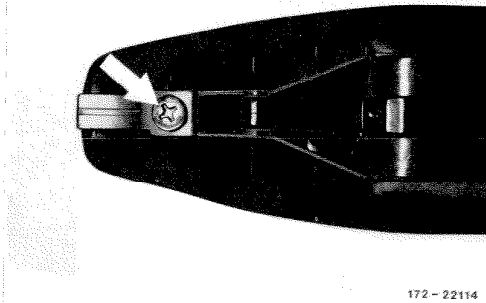
72-240 R and R front door outside handle

Note: If the locking cylinder cannot be turned, removal of door handle requires release of locking cylinder from door handle. For this purpose, unscrew set screw (lefthand arrow) on door handle and carefully knock out set pin (righthand arrow) by means of a suitable punch. Then push locking cylinder out of door handle housing, turn by approx. 50° and remove door handle (the set screw is accessible at lefthand door handle from **below** and at righthand door handle from **above**).

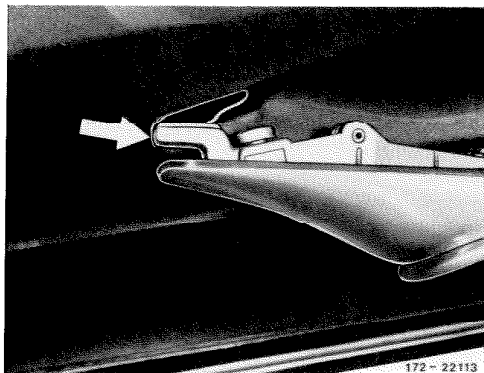


Installation

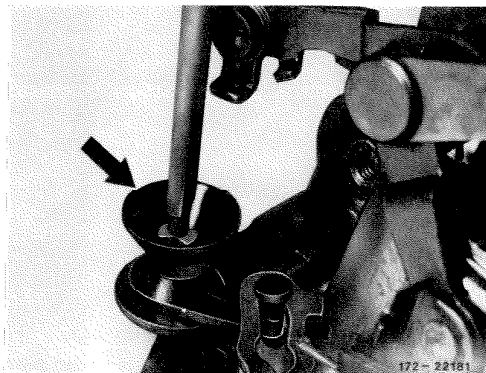
4 Screw front fastening screw approximately up to sheet thickness of outer door panel into door handle.



5 Introduce door handle at front fastening point.

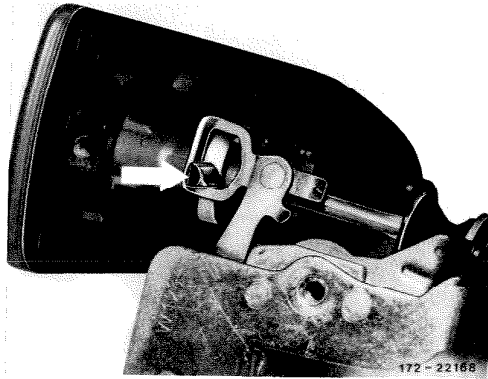


6 Introduce door handle at the rear, while turning key for approx. 50° to the rear and introduce pivot rod into pivot nut on lock.



72-240 R and R front door outside handle

7 Push door handle to the rear, making sure that the driving pin engages in door lock.



Note: The clearance between driving pin and counter-part on door lock should amount to approx. 1 mm. Adjustment is made at hex. screw (arrow).

8 Screw down door handle and push-in sealing frame in range of door handle.

